



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3248-1
Job Sheet 169520



Part No: D3248-1

Job Qty: 28 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/27/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP B 04.10.26 D3248-1 no longer made in house. IPP Rev:C 11.02.07 now made on W.J. DD
verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	28 Ea		12/26/17	0.00	0.00	Start Up Waterjet		DL 17/12/17
100	Waterjet	28 pcs		12/26/17	0.25	1.40	Waterjet1		DL 17/12/17
110	QC	28 pcs		12/26/17	0.00	0.00	QC2		DL 17/12/17
120	QC	28 pcs		12/26/17	0.00	0.00	QC8		38
130	HandFinish	28 pcs		12/27/17	0.00	0.70	HandFinish1		BEB 17/12/17
140	QC	28 pcs		12/27/17	0.00	0.00	QC7-5		38
150	Packaging	28 pcs		12/27/17	0.00	0.00	Packaging3	SRL	38 GA
160	QC21-SA	28 Ea		12/27/17	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

DAS
21
9-83

DEC 20 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M5052H32S.063	26	66	0	0

Part Specifications

Specifications could not be found.

Plex 12/13/17 11:03 AM dart.poulin.mario

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev I

DART AEROSPACE LTD	Work Order:	169820
Description: Doubler	Part Number:	D3248-1
Inspection Dwg: D3248 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**

[illegible]

Measured by:	<i>de</i>	Audited by:	<i>9-80</i>	Prototype Approval:	N/A
Date:	<i>17/12/16</i>	Date:	DEC 18 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue	KJ/JLM	